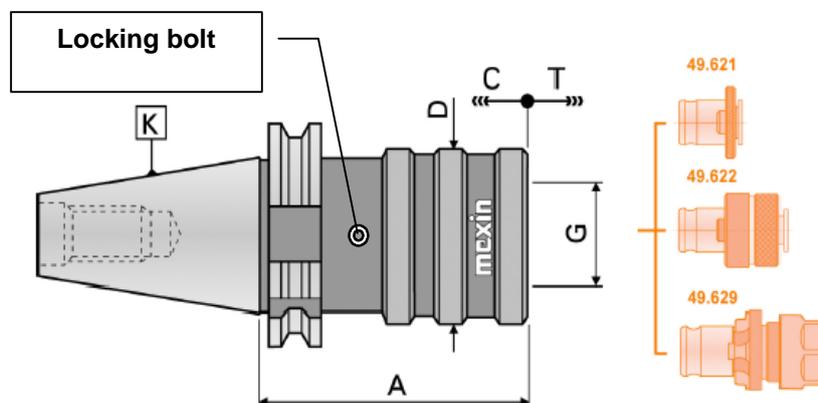


Zhp - M620

Quick change tapping head with axial compensation for tap chucks bushing system Bilz



REF. 11.620	K ISO	G No.	Ø		A mm	D mm	C mm	T mm		
11.620.30.12	30	1	19	M 3-M 12	63	38	9	9	49.621.12.xx	49.622.12.xx
11.620.40.12	40	1	19	M 3-M 12	68	38	9	9	49.621.12.xx	49.622.12.xx
11.620.40.20		2	31	M 8-M 20	93	55	15	15	49.621.20.xx	49.622.20.xx
11.620.40.33		3	48	M 14-M 33	138	79	24	24	49.621.33.xx	49.622.33.xx
11.620.50.12	50	1	19	M 3-M 12	80	38	9	9	49.621.12.xx	49.622.12.xx
11.620.50.20		2	31	M 8-M 20	102	55	15	15	49.621.20.xx	49.622.20.xx
11.620.50.33		3	48	M 14-M 33	135	79	24	24	49.621.33.xx	49.622.33.xx

Function description:

Chucks are designed for clamping of quick change adapters into which are clamped taps.

There are these adapters:

49.621 – without skidding clutch

49.622 – with skidding clutch

49.629 – without skidding clutch with steel collet ER 16 DIN 6499

Exchange of the adapters you achieve by pressing denticular cap bush on the chuck for full length „C“, putting adapter into the hole of the chuck and freeing the bush.

Axial compensation compensates differences between lead of screw thread and feed of spindle. Chuck is set to the mean value-position (marked by dot • and from this position can be clamped quick change adapter bring out in length „T“ or move in length „C“.

(Maximum values of both lengths are given in table.)



By locking bolt tightening is reinforced mean value and it makes higher resistance against pushing back – designed for hard cutting tap. (Size of the resistance must be adjusted up to the need.)

Chuck 11.620 can be used for right- and left-hand threads if the machine spindle has both directions of turning. The chuck is impassable for coolant supply.



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