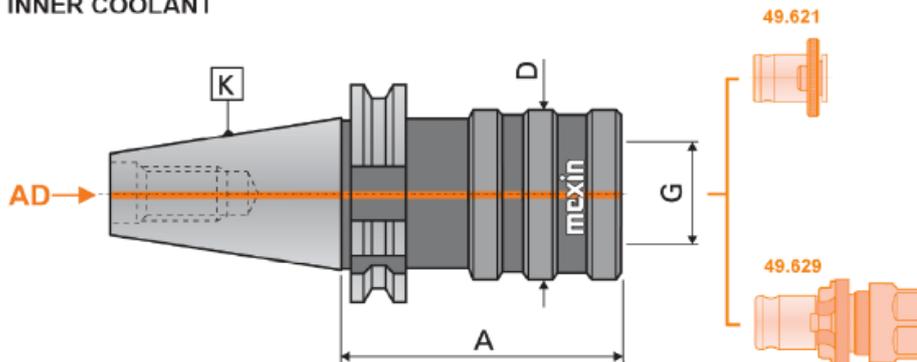


## Zhp - M630

### Quick change tapping head for rigid tapping without axial compensation with tap chucks bushing system Bilz

PŘÍVOD CHLAZENÍ STŘEDEM

WITH INNER COOLANT



REF. 11.630	K ISO	G No. Ø		A mm	D mm	
11.630.30.12	30	1 19	M 3-M 12	60	33	49.621.12.xx
11.630.40.12	40	1 19	M 3-M 12	67	33	49.621.12.xx
11.630.40.20		2 31	M 8-M 20	90	50	49.621.20.xx
11.630.40.33		3 48	M 14-M 33	117	72	49.621.33.xx
11.630.50.12	50	1 19	M 3-M 12	78	33	49.621.12.xx
11.630.50.20		2 31	M 8-M 20	101	50	49.621.20.xx
11.630.50.33		3 48	M 14-M 33	125	72	49.621.33.xx

#### Function description:

Chucks are designed for clamping of quick change adapters into which are clamped taps.

There are these adapters:

49.621 – without skidding clutch

49.629 – without skidding clutch with steel collet ER 16 DIN 6499

Exchange of the adapters you achieve by pressing denticular cap bush on the chuck for full length, putting adapter into the hole of the chuck and freeing the bush.

Quick change tapping head Zhp 630 is designed for hard tap cutting. Chuck 620 is possible to use for right- and left-hand threads if the machine spindle has both directions of turning. The chuck is through-feed for coolant supply.





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