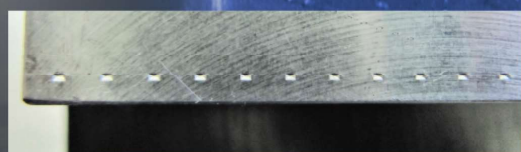
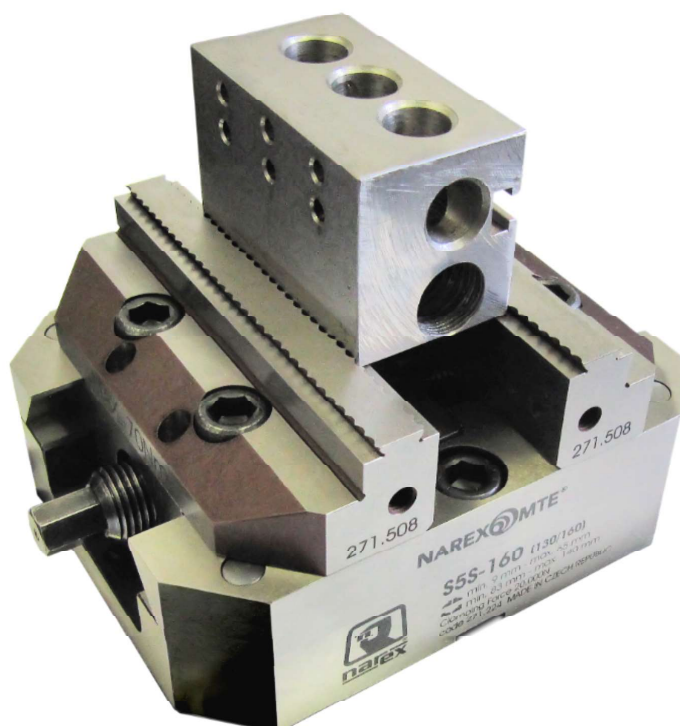
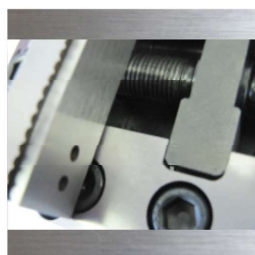
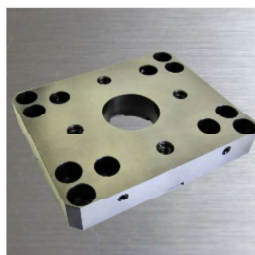
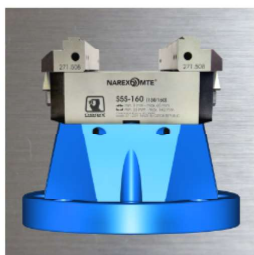


SELF - CENTERING VISES

S5S

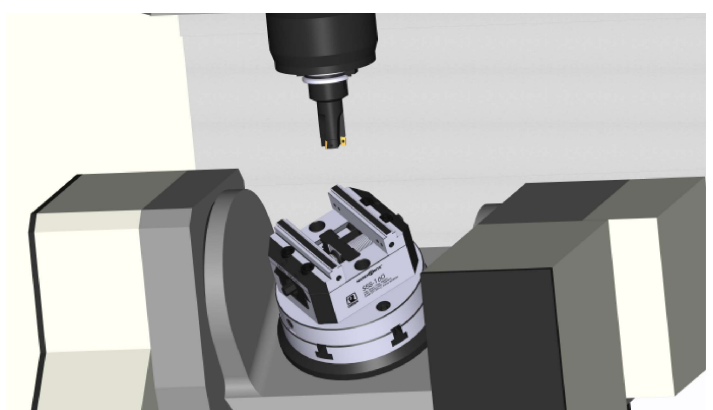
metric

- 5-axis / five-sided machining
- 0,020 mm self centering accuracy
- Hardening
- Zero-Point Clamping System
- Exchangeable jaws
- Dovetail for perfect clamping

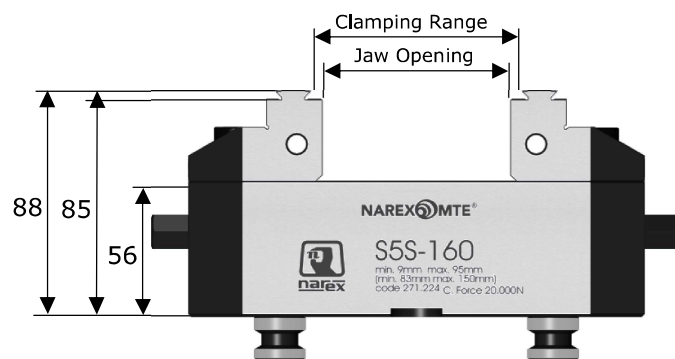
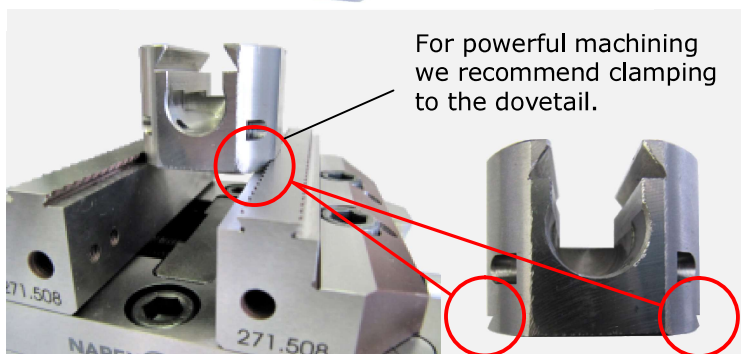
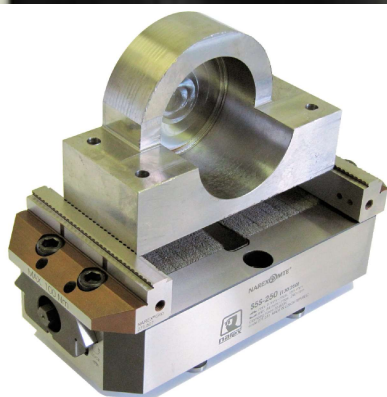


NAREX@MTE®

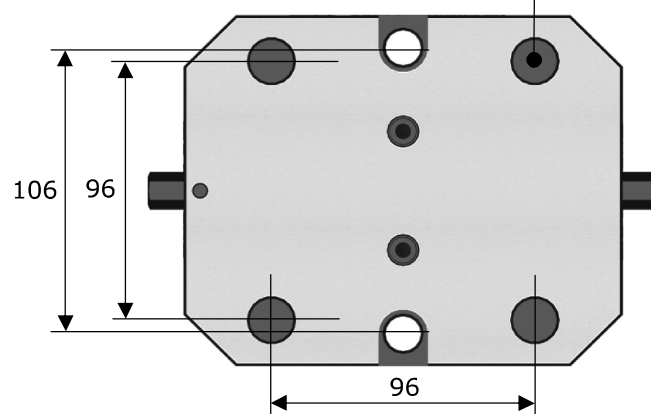




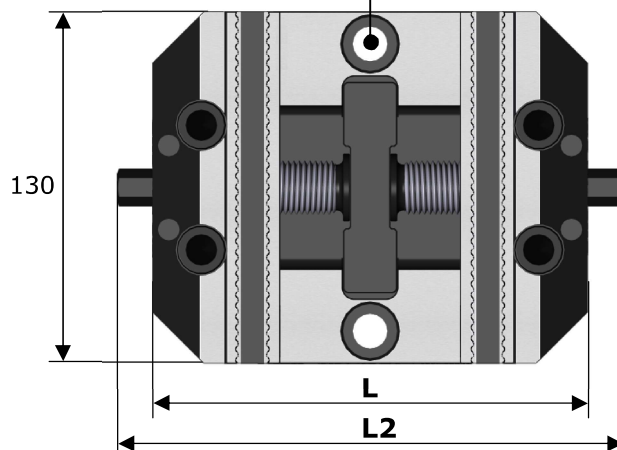
Možnost obrábění na složitých tvarech na 5-osém CNC



4x Clamping stubs $\varnothing$ 18mm-NAREX[®] MSK



2x Clamping Screws M12



TECHNICAL DATA

Clamping
force
20,000 N

Tightening
torque
(MAX)
100 Nm

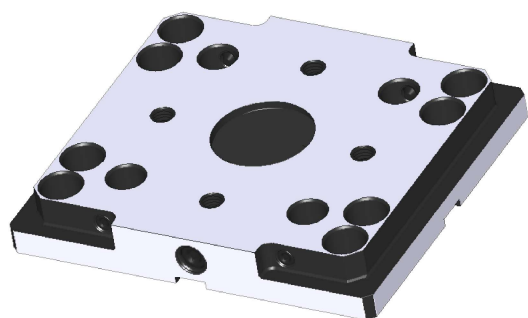
Hexagon
wrench
12 mm

Pitch of the
zero-point
system
96 mm

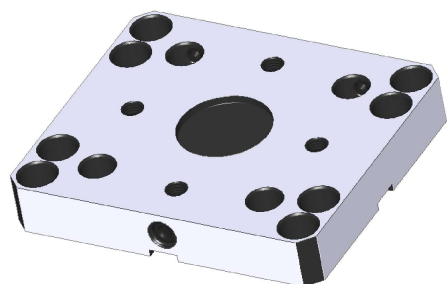
Clamping
stub Zero-point
system
 $\varnothing$ 18mm

Dovetail
angel
55°

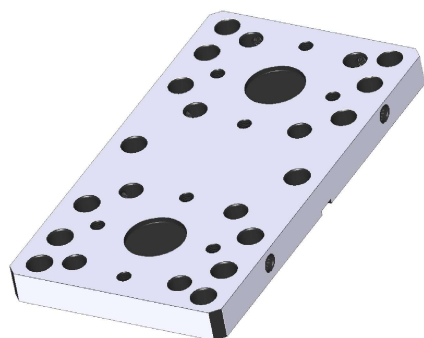
Code	Type	Clamping range [mm]		Jaw Opening [mm]	L [mm]	L2 [mm]	Weight [kg]	Centering accuracy
								
271.217	S5S-130	9-65	84-120	0-130	130	156	8,3 kg	± 0,020
271.224	S5S-160	9-95	84-150	0-160	160	186	9,2 kg	
271.231	S5S-250	9-185	84-240	0-250	250	276	13,1 kg	



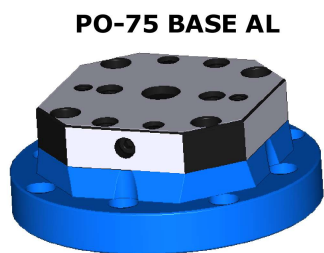
Type	DU-2825 PLATE
Code	271.811
Clamping screw	M12
Dimension	192 x 167 x 28 mm
Mounting Bores	80-125-150 mm
Centre Bore	YES L-4mm
Zero-point system	96-ø18 mm
Lock system	NAREX® MSK-W
Weight	5,3 kg
Suitable for machine clamps	



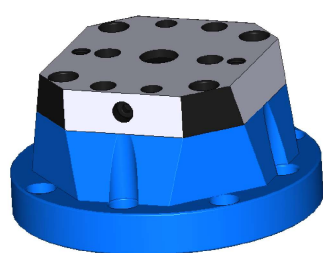
Type	DU-1825 PLATE
Code	271.804
Clamping screw	M12
Dimension	176 x 152 x 28 mm
Mounting Bores	80-125-150 mm
Centre Bore	YES L-4mm
Zero-point system	96-ø18 mm
Lock system	NAREX® MSK-W
Weight	4,6 kg



Type	DU-38256 TWIN PLATE
Code	271.828
Clamping screw	M12
Dimension	176 x 152 x 28 mm
Mounting Bores	80-125-150 mm
Centre Bore	YES L-4mm
Zero-point system	96-ø18 mm
Lock system	NAREX® MSK-W
Weight	12.9 kg



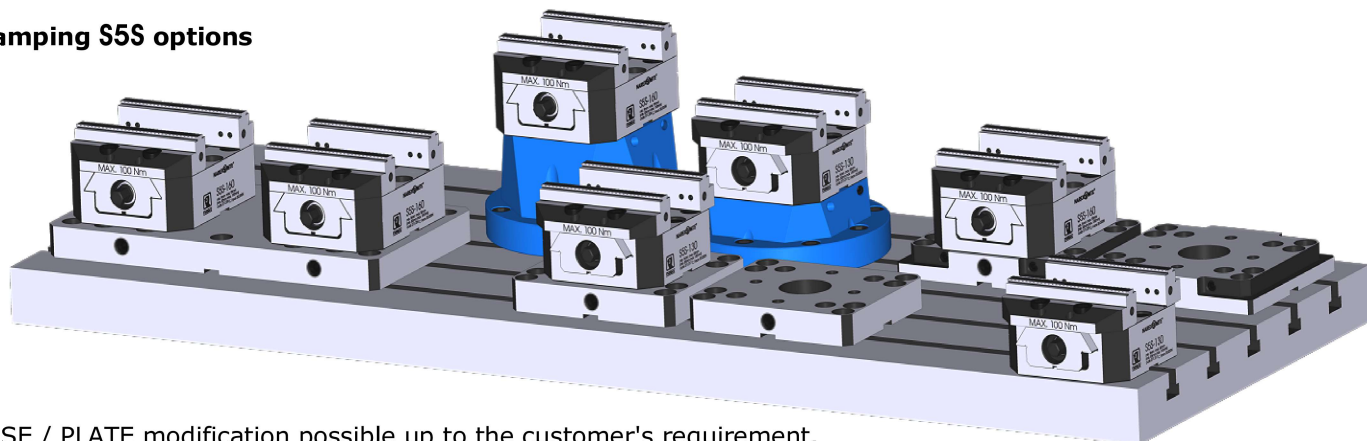
PO-75 BASE AL



PO-100 BASE AL

Type	PO-60 BASE AL	PO-100 BASE AL
Code	272.207	272.214
Clamping screw	M12	
Dimension	ø 200-60 mm	ø 200-100 mm
Mounting Bores	80-125-160 mm	
Centre Bore	YES L-4mm	
Zero-point system	96-ø18 mm	
Lock system	NAREX® MSK-W	
Weight	6,1 kg	6,5 kg

Clamping S5S options



BASE / PLATE modification possible up to the customer's requirement.

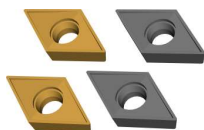
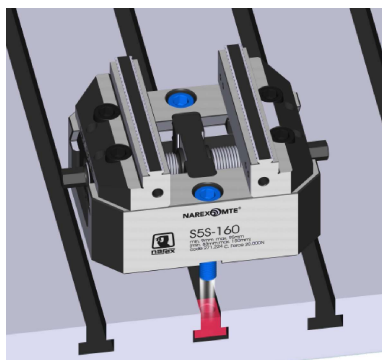
Standard Accessories

**THUMB SCREW – NH12 NAREX**Code **272.603**

12mm / 1/2"

**4x CLAMPING STUBS ø 18mm NAREX® MSK**Code **272.702****2x FOAM LEAD-SCREW COVERS 160**Code **272.801** for models S5S-130 and S5S-160**2x FOAM LEAD-SCREW COVERS 250**Code **272.818** for model S5S-250

Extended accessories

**TORQUE WRENCH MK 20-100Nm (1/2")**Code **272.900****RATCHET – R 72Z (1/2") NAREX**Code **272.948****55° DOVETAILED CUTTER – FR55 HSS Co5**Code **273.006****55° INDEXABLE DOVETAILED CUTTER – FR55I 34/25-60**Code **273.013****55° INSERTS FR34D**Code **273.105** - STEEL**55° INSERTS FR34D**Code **273.112** - AL**NAREX MTE Ltd.**

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